

接着接合板における特異応力の強さをを用いた 接着強度の簡便な評価法について

野田 尚昭*, 宮崎 達二郎**, 内木場 卓巳***, 李 戎***, 佐野 義一*, 高瀬 康*

Convenient Debonding Strength Evaluation Based on the Intensity of Singular Stress for Adhesive Joints

Nao-Aki NODA*, Tatsujiro MIYAZAKI**, Takumi UCHIKOBA***, Rong LI***,
Yoshikazu SANŌ*, and Yasushi TAKASE*

*九州工業大学大学院工学研究院機械知能工学研究系 (〒 804-8550 福岡県北九州市戸畑区仙水町 1-1)

**琉球大学工学部機械システム工学科 (〒 903-0213 沖縄県中頭郡西原町千原 1 番地)

***九州工業大学大学院工学府機械知能工学専攻 (〒 804-8550 福岡県北九州市戸畑区仙水町 1-1)

*Department of Mechanical Engineering, Kyushu Institute of Technology (1-1 Sensui-cho, Tobata-ku, Kitakyushu-shi, Fukuoka 804-8550)

**Department of Mechanical Engineering Systems, University of the Ryukyus (1 Senbaru, Nishihara-cho, Nakagami-gun, Okinawa 903-0213)

***Department of Mechanical and Control Engineering, Graduate School of Engineering, Kyushu Institute of Technology (1-1 Sensui-cho, Tobata-ku, Kitakyushu-shi, Fukuoka 804-8550)

概要 本論文では、接着接合板が破壊に至る際の特異応力場の強さに注目し、接着接合板の強度が特異応力場の強さ一定として整理できることをまず確認した。次に、種々の接合界面の強度を統一的に評価するため、接合界面に仮想的な微小き裂を考へて、その界面き裂の応力拡大係数が一定条件で接着強度が整理できることを示した。さらに種々の応用を考へてどのような寸法の仮想き裂を考へればよいかを接着接合板の実験結果を基に考へた。その結果、仮想き裂の寸法に依存せず接着接合板の接着強度が簡便に評価できることが明らかとなった。

Abstract

In this study the debonding strength of an adhesively bonded joint is investigated in terms of the intensities of the singular stress fields. Two types of models are used to evaluate the tensile adhesive strength σ_c ; one is the perfectly bonded model, and the other is a fictitious crack model assuming different fictitious crack lengths. Previous experimental data, which were obtained for S35C JIS medium carbon steel plates bonded with epoxy resin, are then examined. From the comparison between the results, it is found that the critical values of the stress intensity factors are almost constant. In other words, the adhesive strength can be estimated from the intensities of the singular stress, usually with less than 17% error for both the perfectly bonded model and fictitious crack models. The usefulness of assuming the fictitious crack is put at the singular point is also discussed on the basis of the analysis for stress intensity factor.

Key Words: Adhesion, Fracture Mechanics, Stress Intensity Factor, Interface, Crack, Elasticity, Finite Element Method