## サブミクロン Au 粒子焼結体を用いた低温接合技術

小柏 俊典\*, 澁谷 忠弘\*\*, 宮入 正幸\*, 藤澤 良知\*\*\*, 鶴見 和則\*, 于 強\*\*

## Low-Temperature Bonding Technique Using Sub-Micron Au Particles

Toshinori OGASHIWA\*, Tadahiro SHIBUTANI\*\*, Masayuki MIYAIRI\*, Yoshitomo FUJISAWA\*\*\*, Kazunori TSURUMI\* and Qiang YU\*\*

- \*田中貴金属工業株式会社(〒254-0076 神奈川県平塚市新町2-73)
- \*\*横浜国立大学大学院工学研究院システムの創生部門システムのデザイン分野(〒254-8501 神奈川県横浜市保土ヶ谷区常磐台 79-5)
- \*\*\*横浜国立大学大学院工学府システム統合工学専攻機械システム工学コース(〒254-8501 神奈川県横浜市保土ヶ谷区常磐台 79-5)
- \*Tanaka Kikinzoku Kogyo K.K. (2-73 Shinmachi, Hiratsuka-shi, Kanagawa 254-0076)
- \*\*Department of Systems Design, Division of Systems Research, Faculty of Engineering, Yokohama National University (79-5 Tokiwadai, Hodogaya-ku, Yokohama-shi, Kanagawa 240-8501)
- \*\*\*Department of Mechanical Engineering, Division of Systems Integration, Graduate School of Engineering, Yokohama National University (79-5 Tokiwadai, Hodogaya-ku, Yokohama-shi, Kanagawa 240-8501)

## Abstract

This study focused on the Au/Au junction, using a sub-micron gold particle with low temperature sintering. The mechanical properties and the micro-structures were measured with the micro-bumps of the Au sintered compact, and mechanical shear fatigue tests for flip-chip specimens were then carried out. The cluster structure of the sintered bump heated at 220°C possessed ductility and turned to a grain growth structure with thermo-compression, resulting in a densely packed structure. In the mechanical shear fatigue test for the flip-chip specimens, the number of cycles to failure for the sintered bump was superior to that of a Sn-Ag alloy solder.

Key Words: Sub-Micron Au Particle, Sintered Compact, Low-Temperature Bonding, Flip-Chip Bonding, Low-Cycle Fatigue